

Developing Michigan's Brewing Supply Chain

INDEPENDENI ★ BARLEY & MALT ★



Bringing Barley Back

•We have been growing barley in MI since 2018 •We are pilot malting our own barley •We have Tepee in the ground in MI and OH •We will be collaborating with regional brewers for brewing with our malts starting this summer

·We are planting European spring barley varieties in MI and Ontario this spring





Bringing Back Commercial-Scale Malting

What Makes Us Independent Great Lakes marine transport Site in Litchfield, MI - small town MI Low-cost, low-carbon energy

months on our 64,600 tons per year facility

in 2020

- Raw material from our strategic partner, The Andersons
- Water from the headwaters of five major Great Lakes rivers Strategic partnerships for technology and construction
- •We are completing permitting and finance over the next couple
- Join us at upcoming Malt Mashups, field days, and groundbreaking



Vince Coonce **IB&M Director of Malting**

Previously Director of R&D and Chilton Plant Manager at Briess Cargill, Great Western, Ladish Malt, and MillerCoors

Over 30 years of technical and management experience in malting and brewing, engineering, production management, research and development

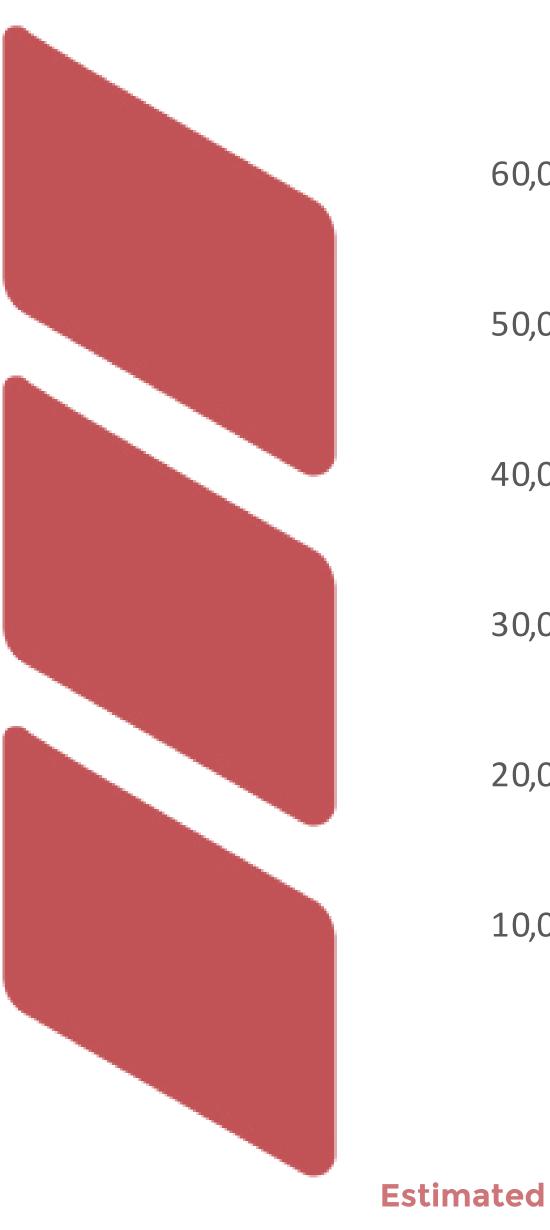
IB&M Responsibilities

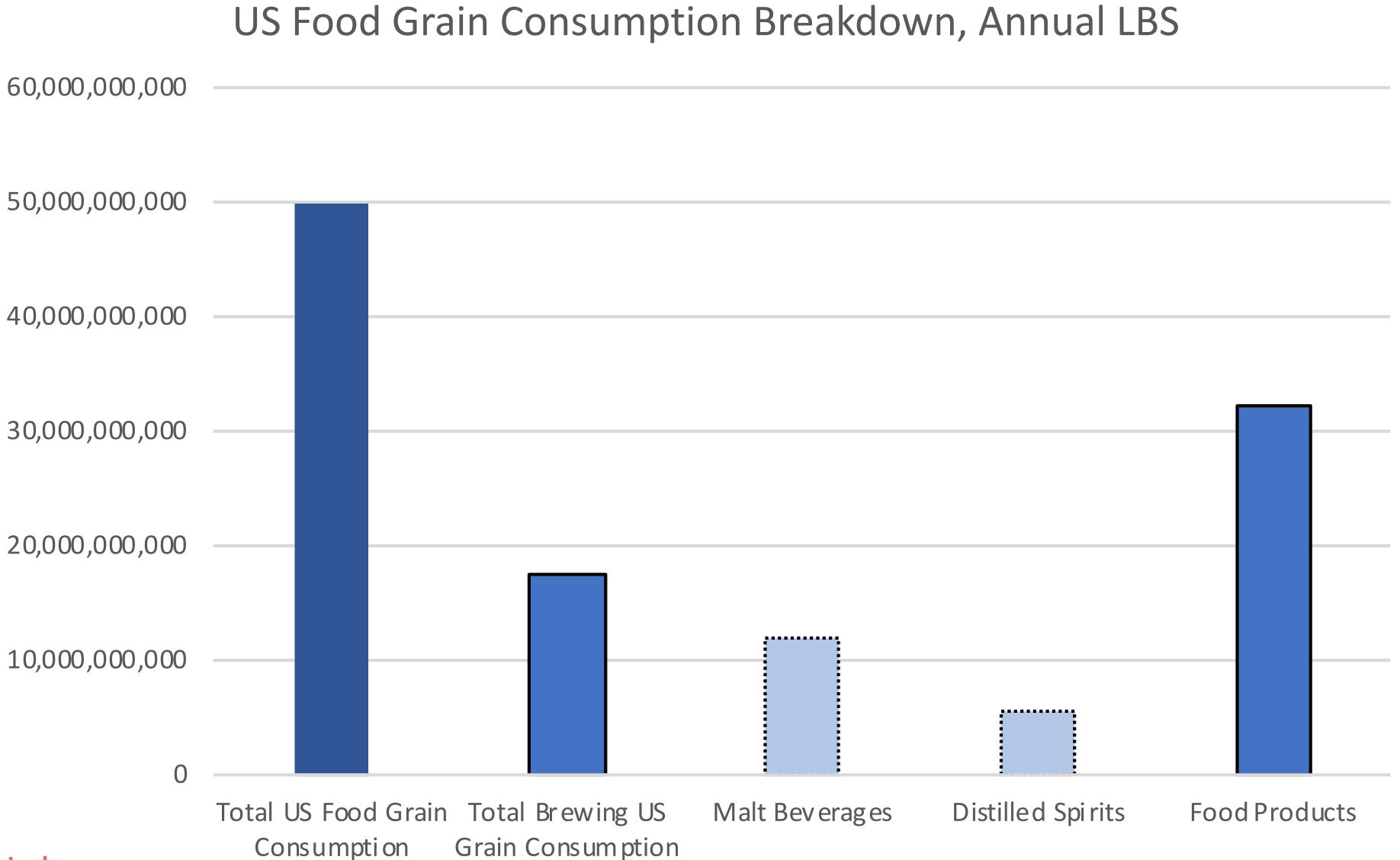
- Product R&D and quality
- Plant operations
- Varietal selection and breeding
- Custom crafted products
- Analytics

Plant design including malting, roasting, flaking, and packaging



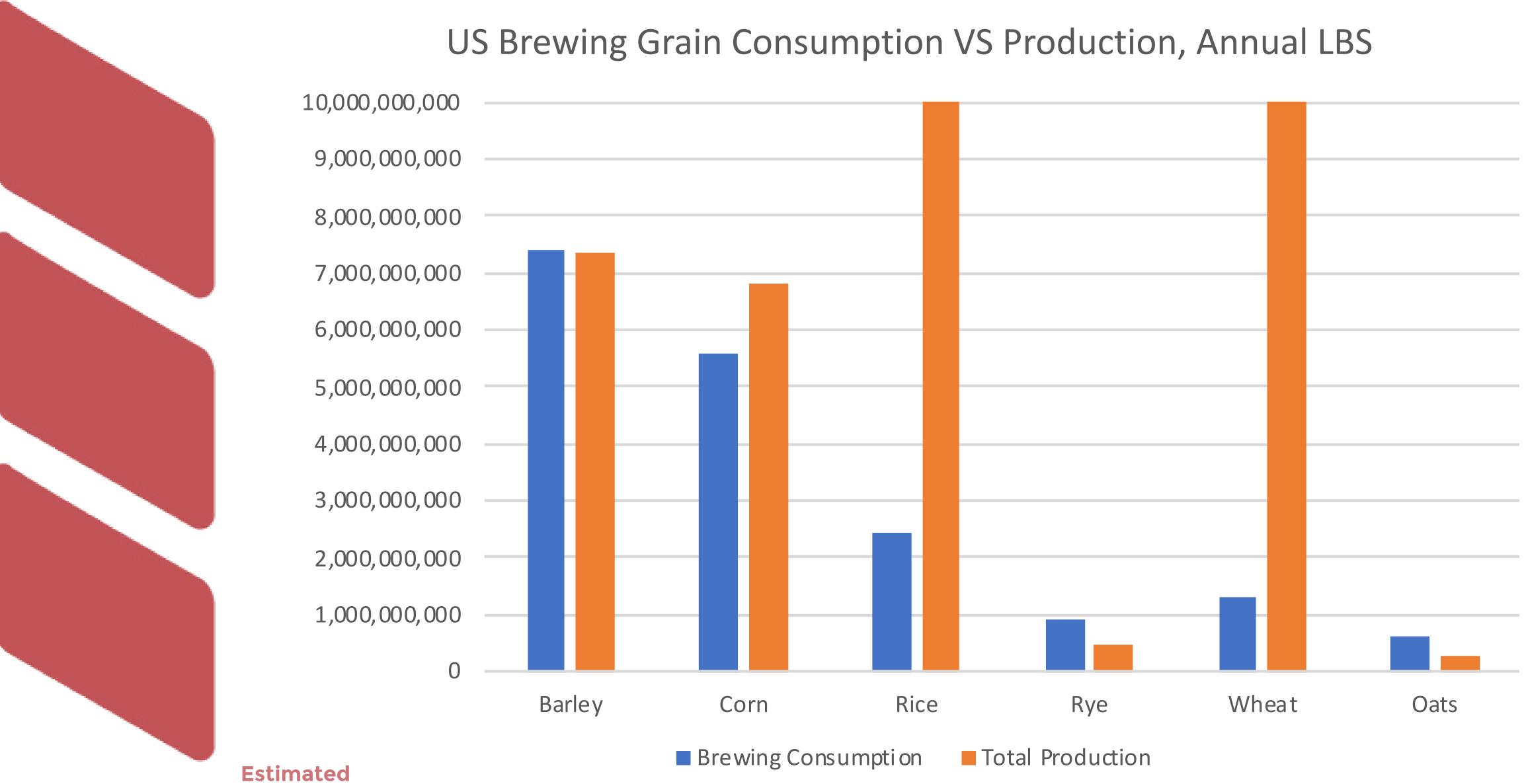
Brewing Grains Significant in Food Demand







Brewing Usage by Grain Breakdown



Corn and Rice in Beer?

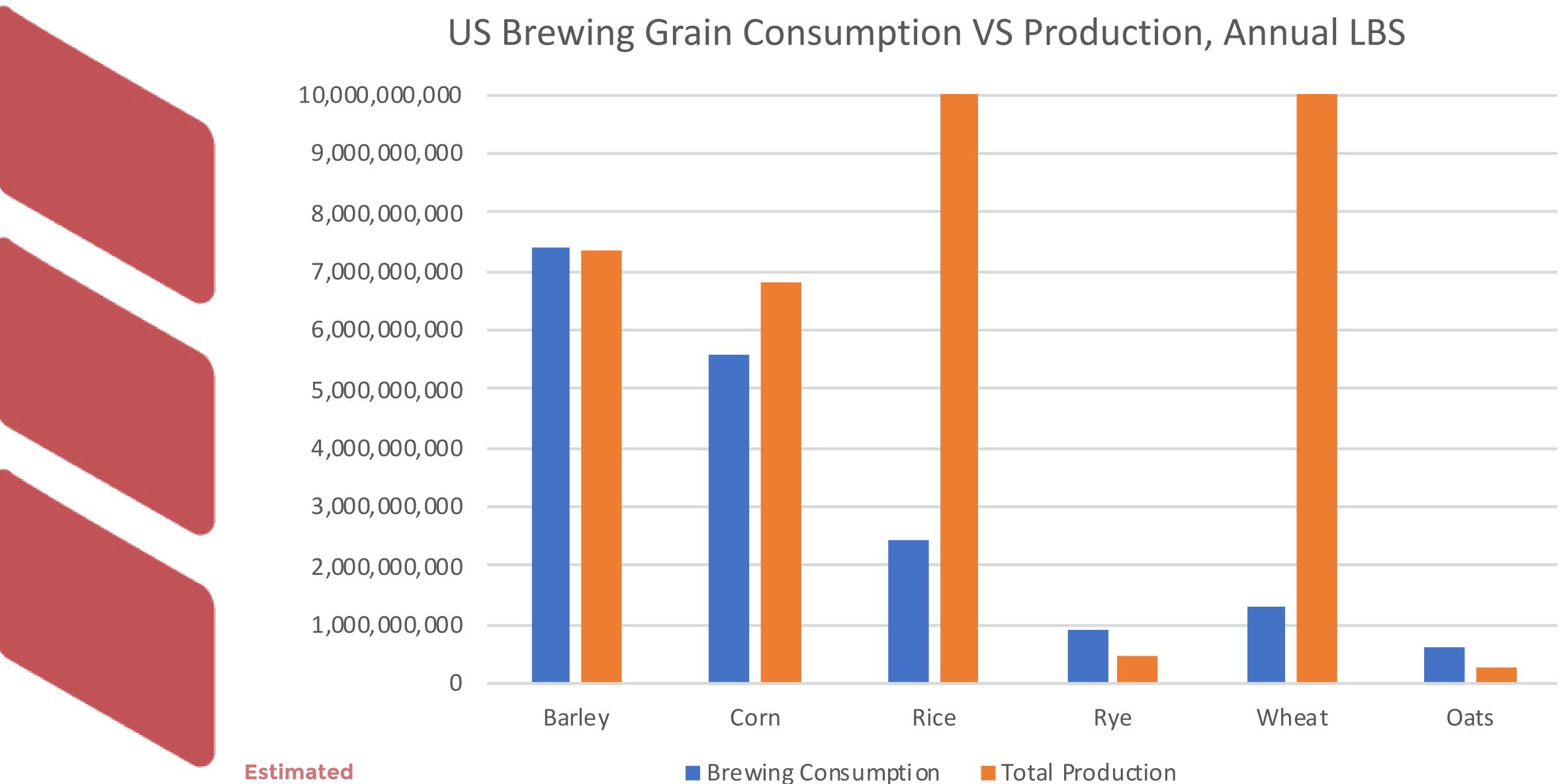


An example of how low Extract indirectly effects beer quality

Brewed with no Corn Syrup.



Brewing Usage by Grain Breakdown



Potential Brewing Grain Market

| | US Nation | IB&M Demand | MI Acres | 2018 MI Planted Acres |
|--------|---------------|----------------|-----------|--------------------------|
| Barley | 7,412,720,000 | 109,000,000 | 28,385 | 5,000 |
| Corn | 5,570,030,345 | 4,000,000 | 461 | 1,940,000 |
| Rice | 2,430,400,000 | | | |
| Rye | 917,238,621 | 8,000,000 | 5,714 | Not Published |
| Wheat | 1,287,637,241 | 16,000,000 | 3,509 | 510,000 |
| Oats | 607,600,000 | 4,000,000 | 1,984 | 75,000 |
| | Total Po | 40,053 | 2,525,000 | |

Estimated

Michigan Potential

Premiums are Paid for Brewing Quality Grains

Brewing Market Considerations

Quality/Price are primary
"Locally Produced" must also meet quality
Opportunity to exceed current quality standards
Highest quality product = super premium
Unique, local, branding (terroir)

MI Brewing Grain Agronomics

MI climate is NOT ideal - relative short growing season

·Wet weather near flowering and harvest - mycotoxins, staining, pre-harvest sprout

• Harsh and erratic winters - winter kill in winter crops

Select only from grain varieties proven successful in MI

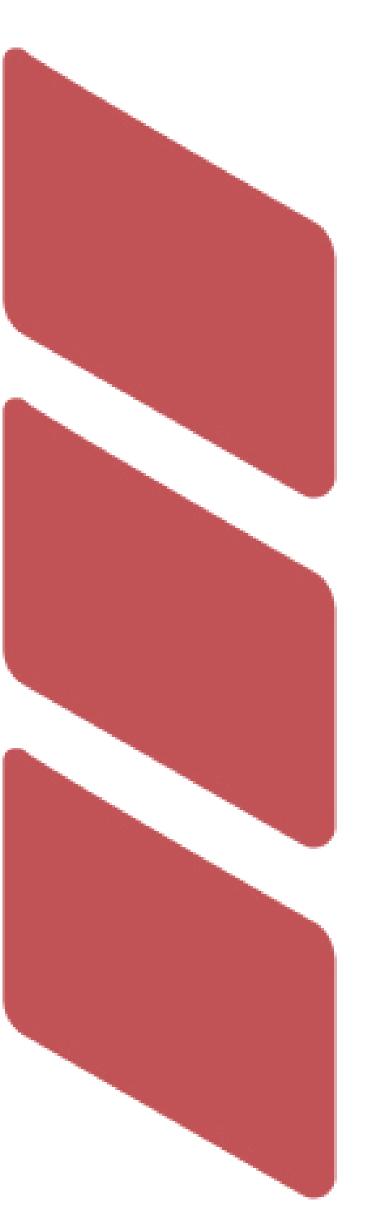
Important Brewing Grain Quality Targets Protein Lower Protein is higher quality Easily measured on raw grain First step in brewing varietal acceptance

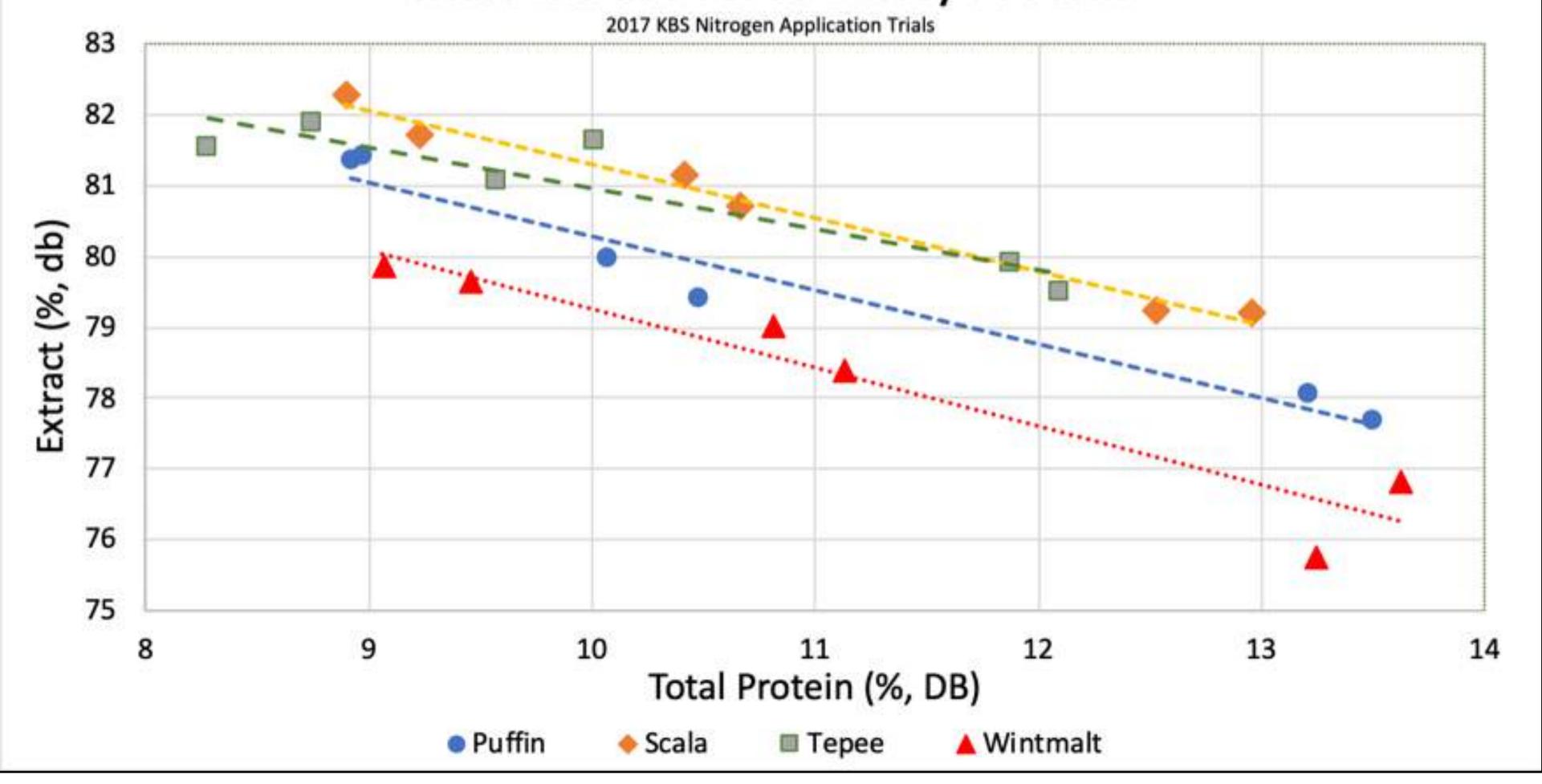
• Plump Higher plump is higher quality Easily measured on raw grain First step in brewing varietal acceptance

Use Protein and Plump for Initial Screening



Important Brewing Metric: Protein





Grain variety selection AND optimized ag practices critical

Lower Protein = Higher Quality Variety is Super Important

The Farmer has Control of Quality



Reporting Protein Measurements

Brewing Industry: total Protein dry-basis

• Food grain Industry: total Protein as-is Includes standard moisture correction

•NIR

10% Protein db = 8.8% Protein as-is corrected to 12% moisture

It is critical to define protein % basis in publications

Include measurement basis in reporting Protein



Quality Targets

MALT Quality Targets • Plump • Extract

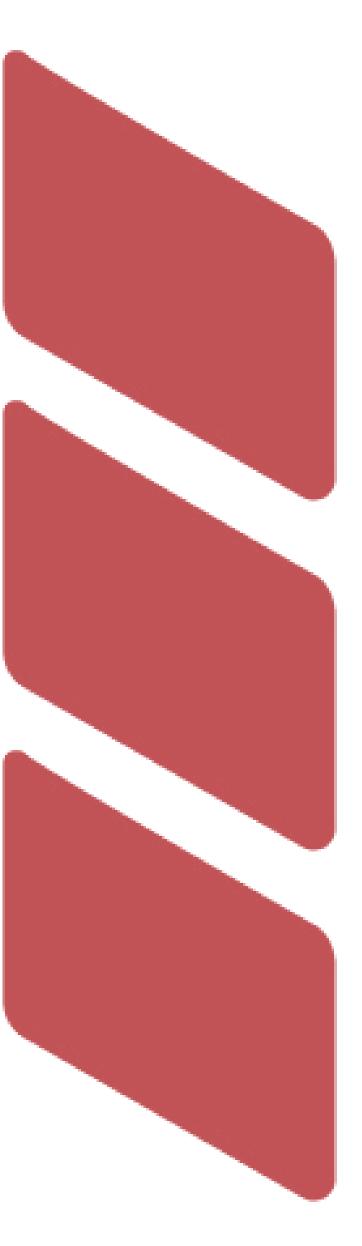
- Friability
- Diastatic Power
- Free Amino Nitrogen
- ·B-Glucan
- Turbidity
- Viscosity
- Product Sensory Characteristics

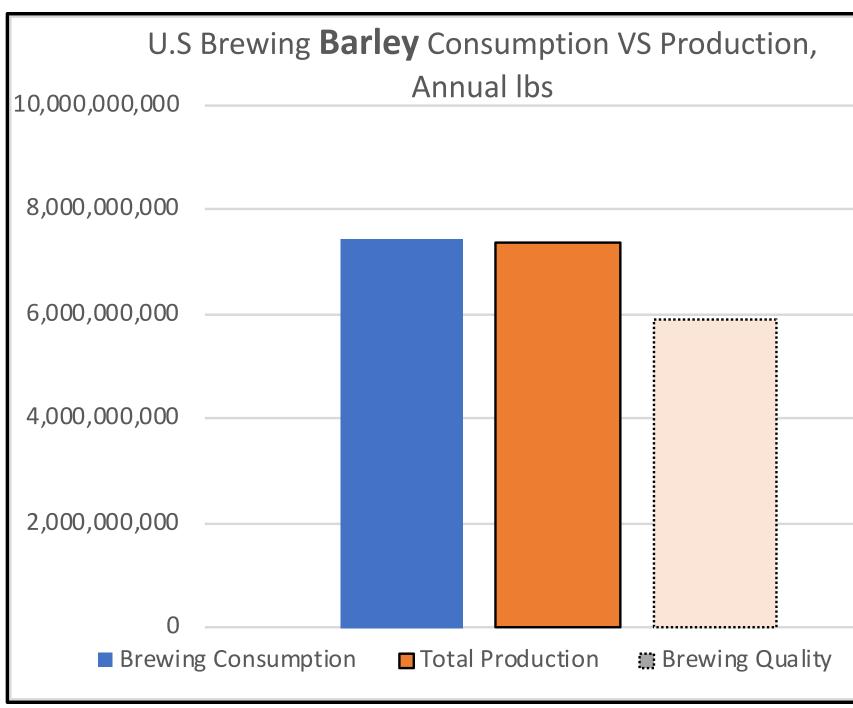
ADJUNCT Quality Targets

- Cereal Extract
- Spirit Yield Potential
- Millability
- Product Sensory Characteristics



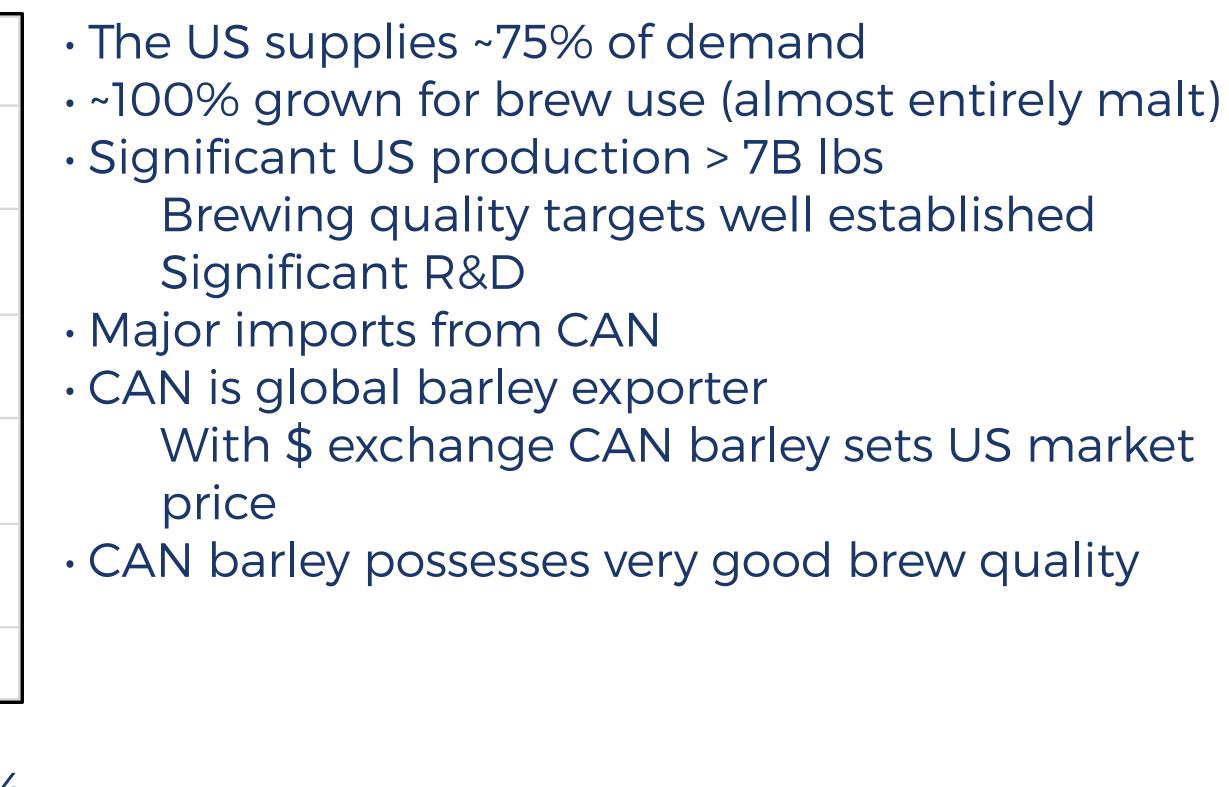






Brewing quality acceptability is < 80% · Acceptability improvement choosing best agronomic and quality performance and optimal farming practices

What to do with unacceptable quality barley? • Develop alternative outlet for unacceptable quality barley









MI Barley Agronomics and Barley Quality



Dean Baas, James DeDecker, Joshua Dykstra, Christian Kapp, Martin Nagelkirk, Brook Wilke With support from: MSUE AABI, MSU Project GREEEN, WMBT, AMBA, Michigan Brewer's Guild & Bell's Brewery

Trials featuring winter malting barley varieties and management practices were initiated at Michigan State University in 2016, both at the W.K. Kellogg Biological Station (KBS) in SW Michigan and on farms in the Saginaw Valley region. Objectives include optimizing yield while also meeting quality parameters for malting. Winter barley has produced high yields of malting quality barley at both locations over 3 years. This report summarizes the data and observations made from these trials through January 2019.



Barley is part of Michigan's agricultural history. Production peaked at just over 300,000 acres harvest in 1919 and again in 1932.

Barley is suited to Michigan's climate, but winter barley is less winter hardy than other common cereal grains grown in the state, (e.g. wheat, rye). To obtain malting quality, it is imortant to implement specif ic management practices

4. Plant winter barley as soon as possible after the

Hessian Fly Free date to optimize yields and

. Multiple herbicides are labelled for fall and

tor at time of spring herbicide application

6. Barley should be harvested ASAP after grain

increase probability of winter survival. Barley

can be planted through October in southern MI

spring application to control weeds. If lodging

is a concern, consider utilizing a growth regula-

reaches maturity. Drying grain is possible with

low temperature (<100°F) systems. Barley

should be stored at 13.5% moisture or less

Figure 1. The 2018 winter barley management trials at KBS

Winter Barley Management Guidelines

- Seeds should be planted 1" deep at 1.0-1.4 million seeds per acre. Deep planting >1.25" can result in poor emergence.
- Nitrogen fertilizer should be limited to 75 lbs N/A at spring green-up, to limit grain protein to 12% or less. Split applications of nitrogen are not recommended as late applied nitrogen can also increase grain protein content
- Fungicides should be used to control diseases as needed. In particular, fungicide at flowering is recommended to protect against Fusarium infection (DON contamination), but is not a guarantee

MICHIGAN STATE

Michigan State Universit

Extension AgBioResearch MICHIGAN STATE W.K. Kellogg Biological Station

Sincerely,

- MSU published
- Multiple years
- 2-row spring/winter varieties
- 4 different MI nurseries
- Yield
- Pre-harvest sprout
- Malting quality data



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2016 Small Grains Performance Trials for New York

Enclosed are the results of our 2016 small grains regional trials and the cumulative summaries over years. Because the rankings of the varieties and lines often change from year to year, only the multiple year summaries should be considered to be useful indicators of varietal performance in this region. Reproduction of any table in this report must include the entire table unless we approve the editing. The information herein is provided with the understanding that no discrimination is intended and no endorsement by Cornell University or its employees is implied. Your comments and suggestions concerning this report are welcome. If you would like additional information or do not wish to receive this report in the future, please contact us. Summaries and information about the Cornell Small Grains Breeding & Genetics Project are maintained on our small grains web page: http://smallgrains.cals.cornell.edu

We have continued to develop and test selections from our molecular marker-assisted breeding program in our soft winter wheat breeding program. Our most recent varieties are Medina (soft white), Otsego (soft red), and Erie (soft red). These selections have improved resistance to preharvest sprouting and fusarium head blight combined with excellent agronomic performance. Otsego and Erie are soft red winter wheat varieties released in collaboration with Ohio State University that have excellent grain yield and disease resistance to powdery mildew, leaf spot, glume blotch, leaf rust, wheat spindle streak mosaic virus, wheat soil borne mosaic virus, and moderate resistance to fusarium head blight (scab). In collaboration with the University of Illinois, we have also released a high-yielding spring oat variety named Corral.

I wish to recognize the contributions of Research Support Specialist, David Benscher, Technical Assistant, James Tanaka, Field Assistants John Shiffer, Amy Fox, Jesse Chavez and Extension Support Specialist Judy Singer and thank them for their dedication.

Mark & Soull

Mark E. Sorrells Professor of Plant Breeding & Genetics

- Cornell published
- Multiple years
- 2-row spring/winter varieties
- Yield
- Winter survival %
- Pre-Harvest Sprout Score
- Fusarium Resistance Index
- Malting quality data

Ag data vast but # varieties studied limited





Ag Brewing Quality Top Performers

Spring Barley Top Performers

| | Malt Quality | Ag Performance |
|---------|--------------|-------------------|
| Josie | 3 | 7 |
| Fantex | 4 | 5 |
| Tinka | 4 | 1 |
| Odyssey | 8 | 17 |
| Beckie | 10 | 6 |
| Genie | 15 | 2 |

| Μ | S | |
|---|---|--|
| | | |

| | Malt Quality | Ag Performance |
|--------------|--------------|-------------------|
| Lyberac | 1 | 8 |
| Flavia | 2 | 6 |
| Puffin | 4 | 10 |
| Wintmalt | 6 | 9 |
| Thoroughbred | 7 | 2 |
| Hirondella | 8 | 3 |

Winter vs Spring 2-Row Comparison

| | BU WT | Yield | RVA | Plump | Extract | Protein | S/T | DP | æ-Amyl | ß-Glucan | FAN |
|---------|-------|-------|-----|-------|---------|----------|------|-----|--------|----------|-----|
| Lyberac | 50 | 135 | 147 | 88.1 | 78.6 | 11.53005 | 36.6 | 181 | 45.9 | 49 | 141 |
| Flavia | 49 | 151 | 142 | 95.2 | 78.3 | 11.53846 | 35.1 | 145 | 37.8 | 114 | 116 |
| Tinka | 47.1 | 51.7 | 163 | 98.4 | 82 | 10.8 | 37.9 | 108 | 50.6 | 77 | 181 |

U Top Winter Performers

Cornell Data

| | Malt Quality | Ag Performance |
|-----------|--------------|-------------------|
| DH131738 | 2 | 6 |
| Doneau | 3 | 9 |
| Calypso | 3 | 1 |
| Flavia | 5 | 10 |
| KWS Scala | 6 | 10 |
| SY Tepee | 7 | 8 |

Malt Quality Fingerprint

| Variety | Plump | Friability | Ext | DP | ß-Glucan | FAN | |
|-------------|--------|-------------|--------|-----|----------|-----|----------|
| 2ND28065 | 93.1 | 84.4 | 81.2 | 122 | 115 | 251 | Me |
| 2ND33710 | 83.7 | 78.8 | 79.5 | 146 | 86 | 252 | |
| 2ND33757 | 95.3 | 72 | 80.1 | 110 | 321 | 187 | ŀ |
| 2ND33760 | 95.5 | 84.2 | 81.7 | 91 | 205 | 196 | |
| 2ND33821 | 93.2 | 78.9 | 81 | 86 | 255 | 191 | |
| Synergy | 71.6 | 76.4 | 79.8 | 137 | 196 | 209 | |
| Acorn | 76.8 | 76.3 | 80.2 | 135 | 219 | 239 | |
| Bettina | 96.8 | 79.9 | 81 | 147 | 76 | 232 | |
| Conlon | 96.9 | 86.7 | 81.7 | 100 | 121 | 202 | |
| Esma | 77.3 | 82.6 | 81.1 | 88 | 143 | 189 | |
| Explorer | 98.7 | 91.6 | 81.4 | 114 | 40 | 227 | Sou |
| Beckie | 95.2 | 91.7 | 80.7 | 105 | 19 | 222 | rce: 2(|
| Fantex | 98.9 | 85.3 | 82.4 | 101 | 135 | 196 | 2017 MSU |
| Josie | 96.9 | 85.6 | 81.3 | 115 | 153 | 213 | S |
| Tinka | 98.4 | 91.4 | 82 | 108 | 77 | 181 | pring Ba |
| Genie | 95.9 | 80.1 | 81.5 | 107 | 95 | 219 | rley |
| Odyssey | 96.4 | 88 | 81 | 126 | 26 | 247 | Trials |
| Beer Style | e Plum | p Friabilit | zy Ext | DP | ß-Glucan | FAN | |
| Pilsner | | | | | | | |
| Domestic La | ger | | | | | | |



Low Medium High

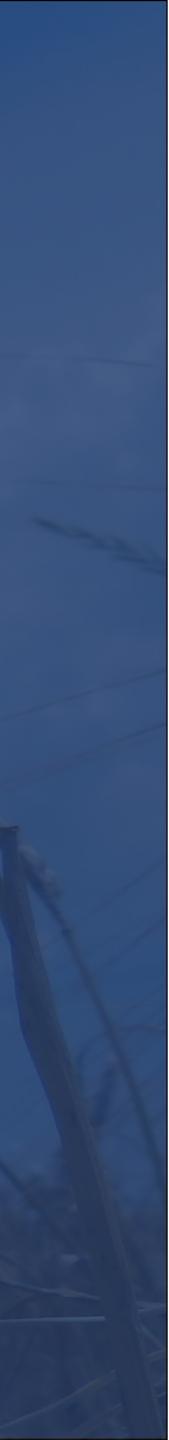
Continuing MI Barley Research

Role of Planting Date and Seeding Rate in Optimizing Winter Survival, Yield, and Quality of Malting Barley: *Maninder Singh*

Optimizing Fungicide Inputs for Disease Management in Barley and Hop: Dr. Martin Chilvers, Tim Miles

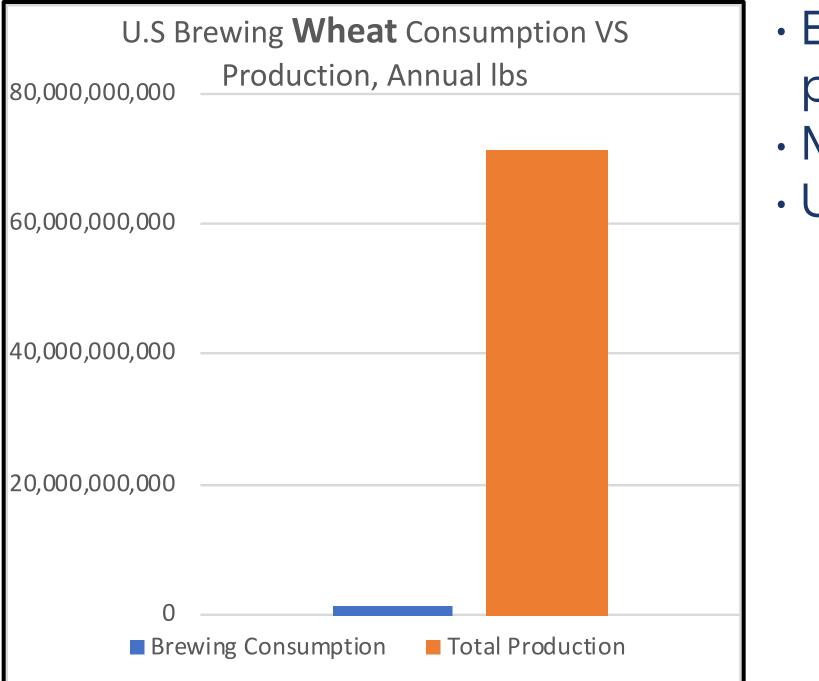
Investigating Winter Hardiness to Advance Winter Malting Barley as Climate Adaptation Strategy in MI: Dr. James Dedecker

> **Recommended Further Work** Improve Extract in Winter varieties and Yield in Spring varieties









- Brewing not mentioned under uses
- NA most red wheat malt from CAN Hard Red Spring Wheat
- Germany malts produced from Soft Winter Wheats
- Soft Winter Wheats (red and white) produce best malt qualities

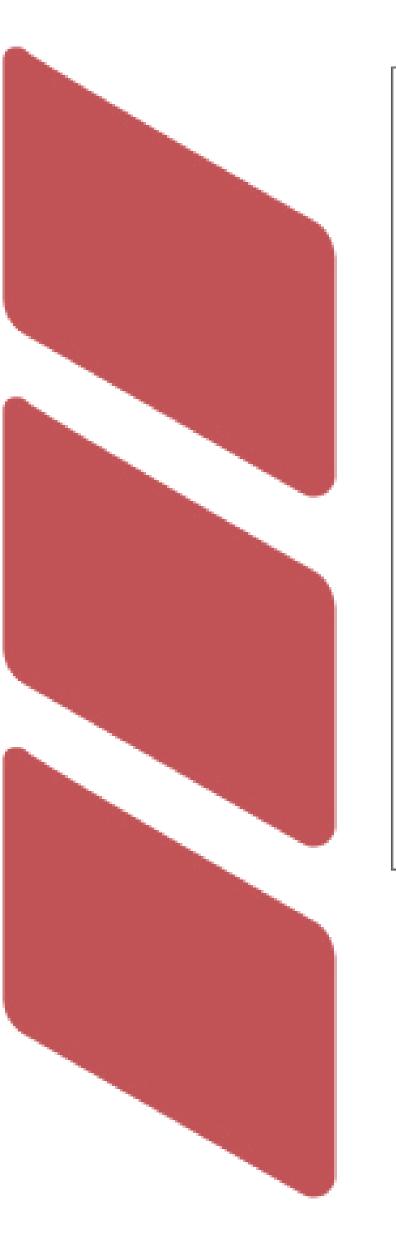
Brewer's wheat used in beer production and distilled products

- Most US what used in baking (targeting high Protein)
 Use in brewing is minute vs use in food
 - Brewing quality targets well established globally Little US R&D for brewing qualities

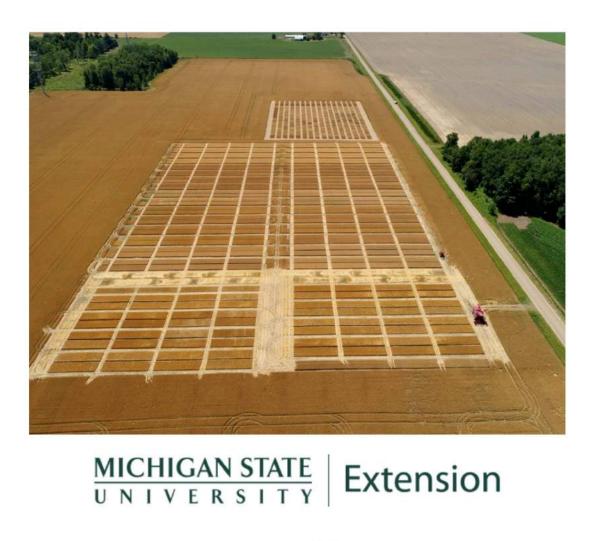
| Class | 2018 Prod (Bushels) | Location Produced | Uses |
|--------------------|------------------------|-------------------------------------|----------------------------------|
| Hard Red Winter | 661 million | Great Plains (TX to MT) | Bread Fl |
| Hard Red Spring | 583 million | Northern Plains (ND, MT, MN, SD) | High Pro Blendir |
| Soft Red Winter | 292 million | Eastern States | Cakes Cookie Cracke |
| White | 267 million | WA, OR, ID, MI, NY | Flour for no Cracke Cereal |
| Durum | 73 million | ND, MT | Pasta |



MI Wheat Variety Ag Performance Available



2018 Michigan State Wheat Performance Trials



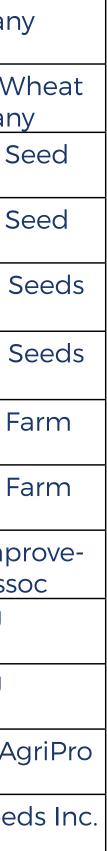
- Over 100 different varieties
- 6 different nurseries
- · 2-year, 3-year, 4-year avg Yield performance
- Test Weight
- Fusarium Resistance (index)
- Baking quality data

- Top 20 Yield performance of the second second
- Median to superior
- Median to superio

| rmance |
|-----------------------|
| r Test Weight |
| r Fusarium Resistance |

| Entry | Variety Name | Color | Compar |
|-------|------------------|-------|-------------------------|
| 6 | AgriMAXX 485 | Red | AgriMAXX V Compar |
| 31 | Dyna-Gro 9362W | White | Dyna-Gro S |
| 37 | Dyna-Gro WX17775 | Red | Dyna-Gro S |
| 43 | HS EX 18R | Red | Harrington S Inc. |
| 45 | HS EX 20W | White | Harrington S Inc. |
| 47 | ISF 718 | Red | Irrer Seed F |
| 49 | L11639 | Red | Irrer Seed F |
| 59 | Kokosing | Red | MI Corp Imp ment Ass |
| 81 | MI14R0011 | Red | MSU |
| 85 | MI14W0190 | White | MSU |
| 102 | SY 912 | White | Syngenta - A |
| 107 | W 304 | Red | Wellman See |
| | | | |





Will Any Top Ag Performers Produce High Quality Wheat Malt?



Pilot Malting

| Sample | Sample ID | Yield |
|--------|------------------|-------|
| 1 | HS EX 18R | 84 |
| 2 | MI14W0190 | 84 |
| 3 | AgriMAXX 485 | 79 |
| 4 | SY 912 | 82 |
| 5 | ISF 718 | 81 |
| 6 | MI14R0011 | 84 |
| 7 | L11639 | 84 |
| 8 | Kokosing | 86 |
| 9 | HS EX 20W | 81 |
| 10 | Dyna-Gro WX17775 | 83 |
| 11 | W 304 | 83 |
| 12 | Dyna-Gro 9362W | 84 |

%

rield

| | | ALL | | |
|---------|--------|---|-------|-------|
| | Sample | Sample ID | 48-HR | 72-HR |
| 6 | 1 | HS EX 18R | 94 | 97 |
| 3 | 2 | MI14W0190 | 98 | 99 |
| | 3 | AgriMAXX 485 | 98 | 99 |
| 3 | 4 | SY 912 | 97 | 100 |
| N.Y.S. | 5 | ISF 718 | 98 | 100 |
| 2 | 6 | MI14R0011 | 98 | 100 |
| 1 | 7 | L11639 | | 98 |
| T NY | 8 | Kokosing | 94 | 100 |
| A N | 9 | HS EX 20W | 99 | 99 |
| Po N 10 | 10 | Dyna-Gro WX17775 | 94 | 94 |
| | 11 | W 304 | 98 | 100 |
| 1 | 12 | Dyna-Gro 9362W | 98 | 99 |



Pilot Malting



Michigan State University July 5, 2019 Company: Date:

| LAB ID | Description | Moisture | Friability | PUG | WUG | FEDB | CEDB | F-C Diff | Color | β-glucan | Viscosity | Soluble Protein | Total Protein | S/T | FAN | DP | α-amylase | Filtration | Visual Clarity | A(700) | PH | Plump | >7/64 | >6/64 | >5/64 | <5/64 | T We |
|------------|----------------|----------|----------------|-----|-----|------|-------|----------|-------|----------|---------------|--------------------|------------------|------|------|-----|-----------|------------|-------------------|--------|------|-------|-----------|-------|-------|-------|---------|
| 9 <u></u> | | ÷ | 8 | ક | * | * | * | * | °SRM | mg/L | cps | 8 | ÷ | * | mg/L | °L | D.U. | Time | | | | | * | ş | * | 8 | 1 |
| ML-19-1539 | # 71369 | 5.9 | 96.7 | 0.0 | 0.0 | 81.0 | 79.1 | 1.9 | 2.62 | 74 | 1.60 | 5.37 | 14.5 | 37 | 127 | 147 | 46.7 | normal | clear | 0.009 | 6.16 | 90.9 | 46.6 | 44.3 | 8.6 | 0.5 | 4 |
| ML-19-1540 | # 8SING | 5.7 | 86.5 | 0.0 | 0.0 | 81.3 | 79.3 | 2.0 | 2.86 | 75 | 1.62 | 5.56 | 14.6 | 38.1 | 126 | 210 | 49.2 | normal | clear | 0.013 | 6.18 | 98.4 | 79.5 | 18.9 | 1.4 | 0.2 | 4 |
| ML-19-1543 | # 11304 | 5.6 | 96.3 | 0.0 | 0.0 | 81.8 | 80.7 | 1.1 | 3.25 | 73 | 1.47 | 5.77 | 12.8 | 45.1 | 158 | 153 | 63.4 | normal | clear | 0.018 | 6.18 | 88.4 | 45.0 | 43.4 | 10.5 | 1.1 | 4 |
| ML-19-1544 | # 12362W | 6.0 | 90.6 | 0.2 | 0.1 | 83.4 | 81.8 | 1.6 | 2.76 | 73 | 1.62 | 5.19 | 13.2 | 39.3 | 130 | 142 | 48.9 | normal | clear | 0.016 | 6.29 | 88.6 | 44.9 | 43.7 | 10.7 | 0.7 | 4 |
| ML-19-1545 | # 118R | 6.9 | 64.3 | 2.3 | 1.1 | 80.9 | 79.8 | 1.1 | 3.58 | 72 | 1.51 | 6.11 | 13.0 | 47 | 143 | 178 | 54.6 | normal | clear | 0.017 | 6.19 | 86.7 | 37.6 | 49.1 | 11.9 | 1.4 | 4 |
| ML-19-1546 | # 20190 | 6.8 | 64.8 | 1.4 | 0.7 | 80.3 | 78.1 | 2.2 | 3.42 | 74 | 1.51 | 6.29 | 14.5 | 43.4 | 148 | 239 | 62.1 | normal | clear | 0.015 | 6.24 | 91 | 59.5 | 31.5 | 7.9 | 1.1 | 4 |
| ML-19-1547 | # 3485 | 5.8 | 58.1 | 1.8 | 0.9 | 79.3 | 77.2 | 2.1 | 3.64 | 70 | 1.46 | 6.03 | 14.1 | 42.8 | 151 | 176 | 59.1 | normal | clear | 0.018 | 6.14 | 83.7 | 33.9 | 49.8 | 14.8 | 1.5 | 3 |
| ML-19-1548 | # 4912 | 5.8 | 66.1 | 2.8 | 0.7 | 80.4 | 79.2 | 1.2 | 2.96 | 74 | 1.55 | 5.77 | 14.3 | 40.3 | 143 | 176 | 53.9 | normal | clear | 0.019 | 6.17 | 90 | 42.9 | 47.1 | 9.2 | 0.8 | 3 |
| ML-19-1549 | # 5718 | 5.3 | 85.3 | 0.1 | 0.1 | 79.0 | 74.4 | 4.6 | 3.47 | 73 | 1.58 | 5.4 | 14.5 | 37.2 | 120 | 161 | 50.1 | normal | clear | 0.016 | 6.26 | 90.5 | 45.7 | 44.8 | 9.0 | 0.5 | 4 |
| ML-19-1550 | # 60011 | 5.8 | 53.4 | 8.4 | 2.8 | 80.0 | 75.9 | 4.1 | 3.15 | 77 | 1.80 | 5.24 | 13.6 | 38.5 | 111 | 226 | 45.3 | normal | clear | 0.014 | 6.29 | 92.7 | 50.1 | 42.6 | 7.0 | 0.4 | 4 |
| ML-19-1541 | # 920₩ | 5.6 | 83.3 | 0.0 | 0.0 | 80.0 | 78.6 | 1.4 | 3.11 | 75 | 1.55 | 6.17 | 13.8 | 44.7 | 151 | 171 | 63.7 | normal | clear | 0.013 | 6.16 | 86.7 | 43.2 | 43.5 | 12.1 | 1.2 | 3 |
| ML-19-1542 | # 10775 | 6.1 | 88.3 | 0.0 | 0.0 | 80.1 | 77.5 | 2.6 | 3.75 | 72 | 1.53 | 6.32 | 14.3 | 44.2 | 164 | 167 | 60.1 | normal | clear | 0.017 | 6.19 | 90.6 | 50.8 | 39.8 | 8.8 | 0.7 | 3 |
| | | | and the second | | | | 2.5.5 | | | | Concerned and | | | | | | | | | | | | 100 C 100 | | | | |





Wheat Malt Analysis Results

| Fria % | PUG % | WUG % | FEDB % | CEBD % | DIFF % | COLOR SRM | VISC cps | SOL PROT % | Total PROT % | S/T % | FAN mg/L | DP L | Plump | >7/64 % | Test Wt LB/BU | Sample ID |
|-----------|----------|----------|-----------|-----------|-----------|--------------|-------------|---------------|-----------------|----------|-------------|---------|-------|------------|------------------|---------------------|
| 96.7 | 0.0 | 0.0 | 81.0 | 79.1 | 1.9 | 2.62 | 1.60 | 5.37 | 14.5 | 37 | 127 | 147 | 90.9 | 46.6 | 42.3 | L11639 |
| 86.5 | 0.0 | 0.0 | 81.3 | 79.3 | 2.0 | 2.86 | 1.62 | 5.56 | 14.6 | 38.1 | 126 | 210 | 98.4 | 79.5 | 43.6 | Kokosing |
| 96.3 | 0.0 | 0.0 | 81.8 | 80.7 | 1.1 | 3.25 | 1.47 | 5.77 | 12.8 | 45.1 | 158 | 153 | 88.4 | 45.0 | 40.2 | W 304 |
| 90.6 | 0.2 | 0.1 | 83.4 | 81.8 | 1.6 | 2.76 | 1.62 | 5.19 | 13.2 | 39.3 | 130 | 142 | 88.6 | 44.9 | 43.0 | Dyna-Gro 9362 |
| 64.3 | 2.3 | 1.1 | 80.9 | 79.8 | 1.1 | 3.58 | 1.51 | 6.11 | 13.0 | 47 | 143 | 178 | 86.7 | 37.6 | 43.2 | HS EX 18R |
| 64.8 | 1.4 | 0.7 | 80.3 | 78.1 | 2.2 | 3.42 | 1.51 | 6.29 | 14.5 | 43.4 | 148 | 239 | 91 | 59.5 | 42.1 | MI14W0190 |
| 58.1 | 1.8 | 0.9 | 79.3 | 77.2 | 2.1 | 3.64 | 1.46 | 6.03 | 14.1 | 42.8 | 151 | 176 | 83.7 | 33.9 | 37.5 | AgriMAXX 48 |
| 66.1 | 2.8 | 0.7 | 80.4 | 79.2 | 1.2 | 2.96 | 1.55 | 5.77 | 14.3 | 40.3 | 143 | 176 | 90 | 42.9 | 38.7 | SY 912 |
| 85.3 | 0.1 | 0.1 | 79.0 | 74.4 | 4.6 | 3.47 | 1.58 | 5.4 | 14.5 | 37.2 | 120 | 161 | 90.5 | 45.7 | 41.0 | ISF 718 |
| 53.4 | 8.4 | 2.8 | 80.0 | 75.9 | 4.1 | 3.15 | 1.80 | 5.24 | 13.6 | 38.5 | 111 | 226 | 92.7 | 50.1 | 42.6 | MI14R0011 |
| 83.3 | 0.0 | 0.0 | 80.0 | 78.6 | 1.4 | 3.11 | 1.55 | 6.17 | 13.8 | 44.7 | 151 | 171 | 86.7 | 43.2 | 39.6 | HS EX 20W |
| 88.3 | 0.0 | 0.0 | 80.1 | 77.5 | 2.6 | 3.75 | 1.53 | 6.32 | 14.3 | 44.2 | 164 | 167 | 90.6 | 50.8 | 39.1 | Dyna-Gro WX17775 |

 No Extracts (FGDB) acceptable for wheat malt • All Proteins high for winter wheat

Extract will increase as wheat protein is reduced



Is There Fertilizer Protocol to **Reduce Protein and Increase Extract?**

Can We Do It Losing Yields?



Wheat Malt Analysis Results

| - | - | | - | | | | | | | | | | | - | <u>.</u> | |
|-----------|----------|----------|-----------|-----------|-----------|--------------|-------------|---------------|-----------------|----------|-------------|---------|-------|--------------------|------------------|---------------------|
| Fria % | PUG % | WUG % | FEDB % | CEBD % | DIFF % | COLOR SRM | VISC cps | SOL PROT % | Total PROT % | S/T % | FAN mg/L | DP L | Plump | > 7/64 % | Test Wt LB/BU | Sample ID |
| 96.7 | 0.0 | 0.0 | 81.0 | 79.1 | 1.9 | 2.62 | 1.60 | 5.37 | 14.5 | 37 | 127 | 147 | 90.9 | 46.6 | 42.3 | L11639 |
| 86.5 | 0.0 | 0.0 | 81.3 | 79.3 | 2.0 | 2.86 | 1.62 | 5.56 | 14.6 | 38.1 | 126 | 210 | 98.4 | 79.5 | 43.6 | Kokosing |
| 96.3 | 0.0 | 0.0 | 81.8 | 80.7 | 1.1 | 3.25 | 1.47 | 5.77 | 12.8 | 45.1 | 158 | 153 | 88.4 | 45.0 | 40.2 | W 304 |
| 90.6 | 0.2 | 0.1 | 83.4 | 81.8 | 1.6 | 2.76 | 1.62 | 5.19 | 13.2 | 39.3 | 130 | 142 | 88.6 | 44.9 | 43.0 | Dyna-Gro 9362 |
| 64.3 | 2.3 | 1.1 | 80.9 | 79.8 | 1.1 | 3.58 | 1.51 | 6.11 | 13.0 | 47 | 143 | 178 | 86.7 | 37.6 | 43.2 | HS EX 18R |
| 64.8 | 1.4 | 0.7 | 80.3 | 78.1 | 2.2 | 3.42 | 1.51 | 6.29 | 14.5 | 43.4 | 148 | 239 | 91 | 59.5 | 42.1 | MI14W0190 |
| 58.1 | 1.8 | 0.9 | 79.3 | 77.2 | 2.1 | 3.64 | 1.46 | 6.03 | 14.1 | 42.8 | 151 | 176 | 83.7 | 33.9 | 37.5 | AgriMAXX 48 |
| 66.1 | 2.8 | 0.7 | 80.4 | 79.2 | 1.2 | 2.96 | 1.55 | 5.77 | 14.3 | 40.3 | 143 | 176 | 90 | 42.9 | 38.7 | SY 912 |
| 85.3 | 0.1 | 0.1 | 79.0 | 74.4 | 4.6 | 3.47 | 1.58 | 5.4 | 14.5 | 37.2 | 120 | 161 | 90.5 | 45.7 | 41.0 | ISF 718 |
| 53.4 | 8.4 | 2.8 | 80.0 | 75.9 | 4.1 | 3.15 | 1.80 | 5.24 | 13.6 | 38.5 | 111 | 226 | 92.7 | 50.1 | 42.6 | MI14R0011 |
| 83.3 | 0.0 | 0.0 | 80.0 | 78.6 | 1.4 | 3.11 | 1.55 | 6.17 | 13.8 | 44.7 | 151 | 171 | 86.7 | 43.2 | 39.6 | HS EX 20W |
| 88.3 | 0.0 | 0.0 | 80.1 | 77.5 | 2.6 | 3.75 | 1.53 | 6.32 | 14.3 | 44.2 | 164 | 167 | 90.6 | 50.8 | 39.1 | Dyna-Gro WX17775 |

Friability and Viscosity values are exceptional

Kokosing Plumpness is exceptional

exceptional al



What Happens to other Malt Analytical Qualities as Wheat Protein is Reduced?

Continuing MI Brewing Wheat Research

PUG

0.0

0.0

0.0

0.2

2.3

1.4

1.8

2.8

0.1

8.4

0.0

0.0

 \cap

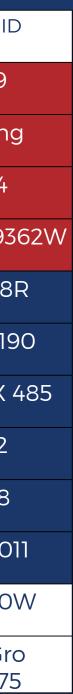


| Michigan Department of A Rural Development | PROPOSALS February 26, | roposal nding v Dates – May 1 - December 31, 2019 | Fria % 96.7 86.5 |
|--|--|--|---------------------------|
| Principal Investigator : De | nnis Pennington | | 96.3 |
| Proposal Title: Variety Sel | ection and Agronomy Practices | for Soft Winter Wheat Malting | 90.6 |
| Collaborators: Dr. Eric Olso | | | 64.3 |
| Mailing Address: 1066 Bog Email: pennin34@msu.edu | ue Street, East Lansing, MI 4882 | 24 | 64.8 |
| Phone #: 269-832-0497 | | | 58.1 |
| Type of Project (check one) New FY19 Proposal | Program Area (check all that apply) Beer V | Money and Duration of Project Growing season/year the project | 66.1 |
| V | Wine I Spirits I Hard Cider I | started or will start: September 2019 Growing season/year the project will be completed: August 2020 | 85.3 |
| Continuation of Project funded by other sources | Consumer and Market | Money requested for FY19 only (max \$50,000): \$50,000 | 53.4 |
| | Research | Total Estimated Cost of Project (if | 83.3 |
| | Describe: | multi-year): | 88.3 |

- Select top 4 brewing quality varieties
- Grow test plots to harvest
- Measure Yield
- Pilot malt all samples
- Measure malt qualities

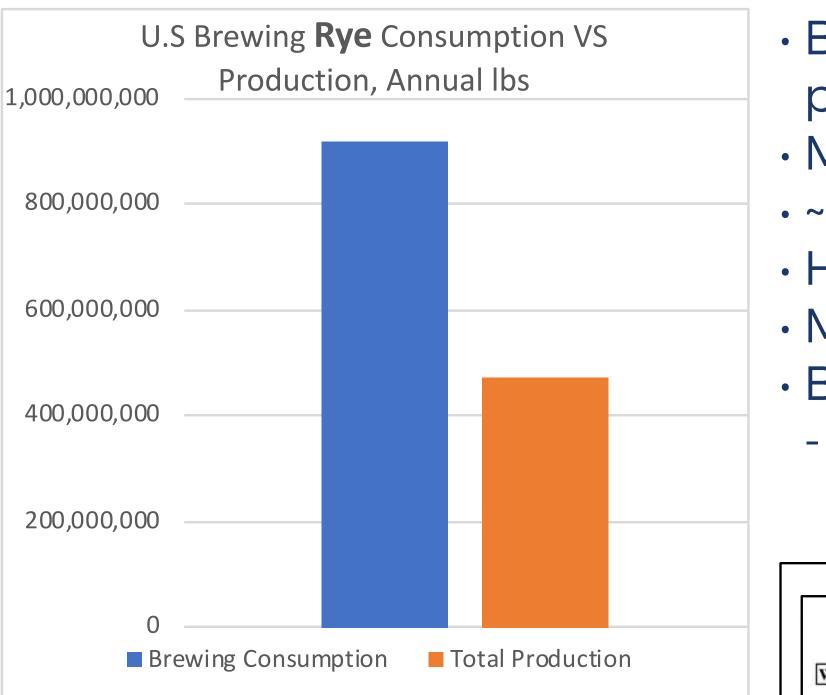
| VUG % | FEDB % | DIFF % | COLOR SRM | VISC cps | SOL PROT % | Total PROT % | S/T % | FAN mg/L | DP L | Plump | > 7/6 4 % | Test Wt LB/BU | Sample ID |
|----------|-----------|-----------|--------------|-------------|---------------|-----------------|----------|-------------|---------|-------|---------------------|------------------|----------------------|
| 0.0 | 81.0 | 1.9 | 2.62 | 1.60 | 5.37 | 14.5 | 37 | 127 | 147 | 90.9 | 46.6 | 42.3 | L11639 |
| 0.C | 81.3 | 2.0 | 2.86 | 1.62 | 5.56 | 14.6 | 38.1 | 126 | 210 | 98.4 | 79.5 | 43.6 | Kokosing |
| 0.C | 81.8 | 1.1 | 3.25 | 1.47 | 5.77 | 12.8 | 45.1 | 158 | 153 | 88.4 | 45.0 | 40.2 | W 304 |
| 0.1 | 83.4 | 1.6 | 2.76 | 1.62 | 5.19 | 13.2 | 39.3 | 130 | 142 | 88.6 | 44.9 | 43.0 | Dyna-Gro 93 |
| 1.1 | 80.9 | 1.1 | 3.58 | 1.51 | 6.11 | 13.0 | 47 | 143 | 178 | 86.7 | 37.6 | 43.2 | HS EX 18 |
| 0.7 | 80.3 | 2.2 | 3.42 | 1.51 | 6.29 | 14.5 | 43.4 | 148 | 239 | 91 | 59.5 | 42.1 | MI14W019 |
| 0.9 | 79.3 | 2.1 | 3.64 | 1.46 | 6.03 | 14.1 | 42.8 | 151 | 176 | 83.7 | 33.9 | 37.5 | AgriMAXX 4 |
| 0.7 | 80.4 | 1.2 | 2.96 | 1.55 | 5.77 | 14.3 | 40.3 | 143 | 176 | 90 | 42.9 | 38.7 | SY 912 |
| 0.1 | 79.0 | 4.6 | 3.47 | 1.58 | 5.4 | 14.5 | 37.2 | 120 | 161 | 90.5 | 45.7 | 41.0 | ISF 718 |
| 2.8 | 80.0 | 4.1 | 3.15 | 1.80 | 5.24 | 13.6 | 38.5 | 111 | 226 | 92.7 | 50.1 | 42.6 | MI14R00 ⁻ |
| 0.0 | 80.0 | 1.4 | 3.11 | 1.55 | 6.17 | 13.8 | 44.7 | 151 | 171 | 86.7 | 43.2 | 39.6 | HS EX 20' |
| 0.0 | 80.1 | 2.6 | 3.75 | 1.53 | 6.32 | 14.3 | 44.2 | 164 | 167 | 90.6 | 50.8 | 39.1 | Dyna-Gro WX17775 |

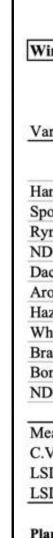
Fertilizer treatments combo of 4 levels nitrogen and 2 levels potassium











 Brewing rye used in production of beer and distilled products - lends a unique spicy flavor character • Most US grain rye is used as animal feed (60%) ~40% is used in rye bread

• Highest rye Protein is not best for baking (low in gluten) Most rye imports from CAN and Germany

 Brassetto and Hazlet produced highest quality rye malt - super plump

| | | ND | SU Hetting | er Resea | rch Ext | tension | Center | | | | |
|--|--------------------|-------|-----------------------|----------|----------------|-----------------|-------------|------------------|----------------|---------------|------------------------|
| NDSU Carrington Research Extension Center 2019 Variety Trial Data | | | | | | | | | | | |
| Vinter Rye Carrington | | | | | | | | | | | |
| ariety | Winter Survival | Vigor | Early Plant Height | Jday of | Plant Lodge | Plant Height | 1000 KWT | Grain Protein | Test Weight | Grain 2019 | Yield 3-yr. Avg. |
| arrety | % | 1-10 | inch | incading | 0-9 | inch | gram | % | | bu | |
| ancock | 63.8 | 2.0 | 13.3 | 161.8 | 3.0 | 44.2 | 27.7 | 12.1 | 50.6 | 43.8 | 54.5 |
| pooner | 80.0 | 5.8 | 13.8 | 161.0 | 3.3 | 44.1 | 25.0 | 12.2 | 49.3 | 44.6 | 50.1 |
| ymin | 92.3 | 7.0 | 11.9 | 162.5 | 3.0 | 45.8 | 27.1 | 10.8 | 50.3 | 48.9 | 66.3 |
| D Dylan | 93.8 | 4.5 | 12.0 | 163.0 | 2.5 | 44.7 | 24.0 | 11.2 | 49.4 | 45.5 | 64.2 |
| acold | 87.8 | 3.5 | 11.2 | 165.3 | 2.0 | 45.1 | 27.6 | 11.0 | 50.2 | 43.9 | 57.2 |
| roostok | 92.0 | 5.0 | 14.1 | 157.8 | 3.5 | 47.0 | 22.5 | 13.4 | 49.6 | 32.3 | 38.3 |
| azlet | 94.5 | 7.3 | 12.8 | 163.0 | 2.0 | 43.0 | 28.9 | 10.8 | 50.8 | 53.0 | 61.3 |
| heeler | 85.8 | 3.0 | 11.4 | 166.0 | 0.5 | 51.2 | 30.4 | 16.1 | 46.3 | 9.8 | 15.3 |
| rasetto | 94.3 | 7.0 | 12.3 | 163.3 | 0.0 | 34.2 | 24.8 | 10.0 | 47.6 | 46.4 | 71.6 |
| ono | 91.5 | 6.0 | 11.2 | 163.0 | 0.8 | 33.3 | 24.9 | 9.6 | 50.2 | 60.7 | |
| D Gardner | 95.5 | 8.5 | 14.4 | 156.8 | 3.5 | 43.9 | 22.7 | 12.5 | 49.7 | 42.3 | |
| lean | 88.3 | 42.1 | 12.6 | 162.1 | 2.2 | 43.3 | 25.9 | 11.8 | 49.5 | 42.8 | |
| .V. (%) | 7.0 | 5.4 | 10.5 | 0.5 | 34.5 | 5.4 | 5.0 | 1.8 | 0.9 | 16.0 | |
| SD 0.10 | 7.5 | 2.7 | 1.6 | 1.0 | 0.9 | 2.9 | 1.6 | 0.3 | 0.6 | 8.2 | |
| SD 0.05 | 9.0 | 3.3 | 1.9 | 1.2 | 1.1 | 3.5 | 1.9 | 0.3 | 0.7 | 9.9 | |

Planting Date = September 18; Harvest Date = August 1; Previous Crop = Wheat



Cornell University College of Agriculture and Life Sciences

Plant Breeding & Genetics Section School of Integrative Plant Science 240 Emerson Hall, Ithaca, N.Y. 14853-1902

Telephone: (607) 255-1665 Fax (Dept.): (607) 255-6683 E-Mail: mes12@cornell.edu

Web Page: http://smallgrains.cals.cornell.ed

2018 Small Grains Performance Trials for New York

Enclosed are the results of our 2018 small grains regional trials and the cumulative summaries over years. Because the rankings of the varieties and lines often change from year to year, only the multiple year summaries should be considered to be useful indicators of varietal performance in this region. Reproduction of any table in this report must include the entire table unless we approve the editing. The information herein is provided with the understanding that no discrimination is intended and no endorsement by Cornell University or its employees is implied.

Your comments and suggestions concerning this report are welcome. If you would like additional information or do not wish to receive this report in the future, please contact us. Summaries and information about the Cornell Small Grains Breeding & Genetics Project are maintained on our small grains web page: http://smallgrains.cals.cornell.edu

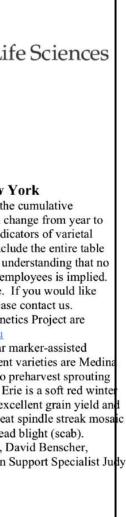
We have continued to develop and test selections from our molecular marker-assisted breeding program in our soft winter wheat breeding program. Our most recent varieties are Medin (soft white) and Erie (soft red). These selections have improved resistance to preharvest sprouting and fusarium head blight combined with excellent agronomic performance. Erie is a soft red winter wheat variety released in collaboration with Ohio State University that has excellent grain yield a disease resistance to powdery mildew, leaf spot, glume blotch, leaf rust, wheat spindle streak mosaic virus, wheat soil borne mosaic virus, and moderate resistance to fusarium head blight (scab).

I wish to recognize the contributions of Research Support Specialist, David Benscher, Technical Assistant, James Tanaka, Field Assistant, Amy Fox and Extension Support Specialist Judy Singer and thank them for their dedication. Sincerely.

Make 5. Soull

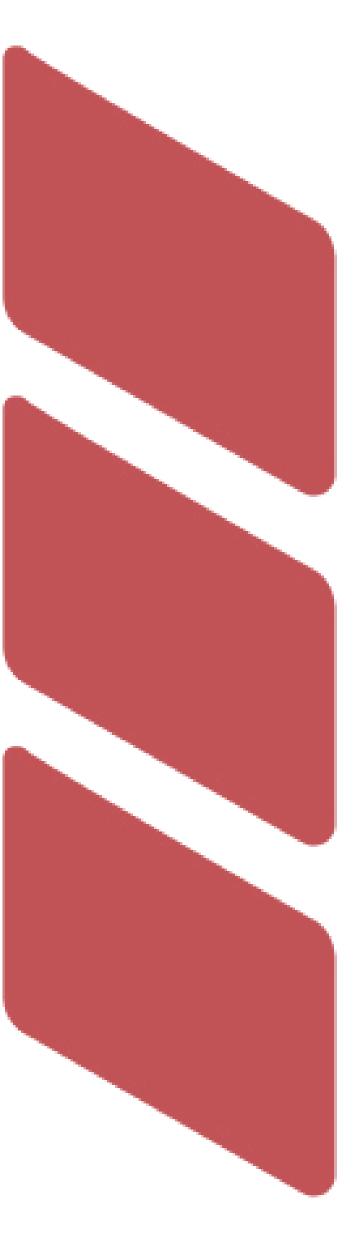
Mark E. Sorrells Professor of Plant Breeding & Genetics





Rye is Not Being Produced **Specifically for Brewing Qualities**

Continuing MI Brewing Rye Research





Research Proposal Fiscal 2020 Funding Project Activity Dates – April 1 - Decemb

PROPOSALS DUE: October 17, 2019, 3:00 p.m. to MDARD-CraftBev@michigan.gov

Principal Investigator : Dean Baas

Proposal Title: Evaluation of Cereal Rye Varieties for the Michigan Craft Disti

Collaborators: Martin Nagelkirk, Brook Wilke, James DeDecker, Christian Kapp Ryan Hamilton, Nicole Shriner, Martin Chilvers, Dennis Pennington, Megan Philli

Mailing Address: Kellogg Farm, 10461 N 40th St., Hickory Corners, MI. 49060

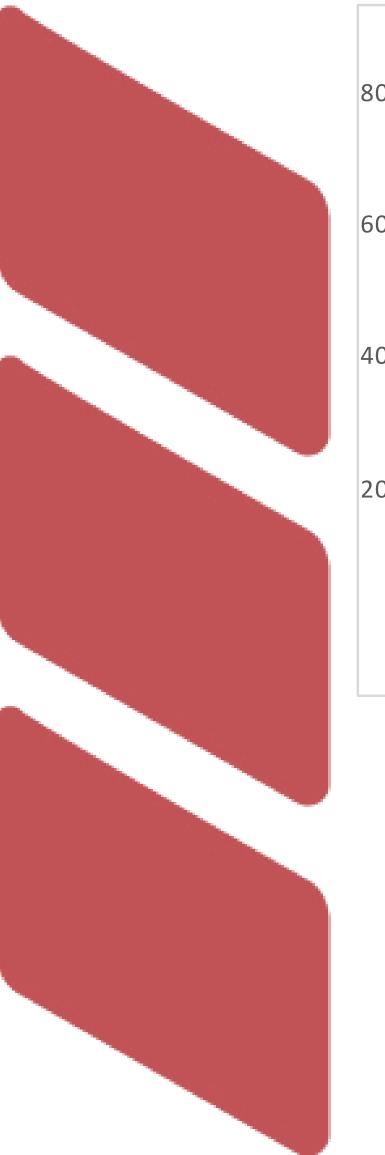
Email: baasdean@msu.edu

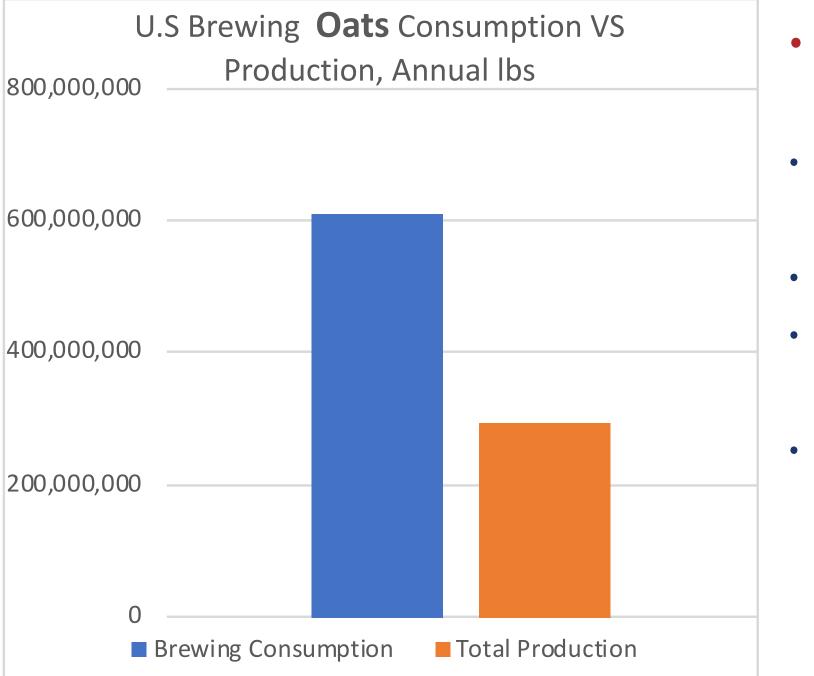
Phone #: 269-967-9672

| Type of Project | Program Area | Money and Duration o |
|--|---|---|
| (check one) | (check all that apply) | |
| New FY20 Proposal | Beer √ | Growing season/year th |
| | Wine 🗆 | started or will start: Cli |
| | Spirits √ | enter text. |
| | Hard Cider D | Growing season/year th will be completed: Click enter text. |
| Continuation of Project - funded by MCBC FY19 √ | Consumer and Market Research | Money requested for FY (max \$50,000): \$29,120 |
| | Other D Describe: Click here to enter text. | Total Estimated Cost of multi-year): \$42,623 |

| 1 - December 31, 2020 | |
|--|---|
| m. to i <mark>gan.gov</mark> | |
| an Craft Distilling Industry | 15 rye varieties Planted 3 MI nurseries |
| nristian Kapp, Monica Jean, Megan Phillips Goldenberg | Grow test plots to harvest |
| , MI. 49060 | Analyze grains for grain quality, Spirit |
| | Yield, and flavor Select samples to pilot distilling analysis and malting analysis |
| Duration of Project | arraining arranysis |
| eason/year the project vill start: Click here to | |
| eason/year the project pleted: Click here to | |
| uested for FY20 only 00): \$29,120 | |
| ated Cost of Project (if \$42,623 | |
| | |

Oats





Oat Variety Ag Performance

• OATS ARE HOT in craft brewing - unique flavors, mouth-feel softness and silkiness

 Most brewing oats in US are imported - oat flakes and malts from CAN and oat malts from Great Britain
 Imported oat products are expensive

 Revered product is Hulless (naked), very plump, low Protein

Naked varieties bred in the US are too high Protein



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Mark & Soull

Mark E. Sorrells Professor of Plant Breeding & Genetics

ORGANIC OAT VARIETY TESTING IN MICHIGAN-2018

Authors: Lauren Voelker, Megan Goldenberg, Christian Kapp, Brook Wilke, & Dean Baas.

Trials featuring organic oats were initiated in 2018 at the W.K. Kellogg Biological Station (KBS) and the Upper Peninsula Research and Extension Center (UPREC), which are research stations of Michigan State University. Objectives included assessing oat varieties for yield and quality parameters related to malting, de-hulling, and human consumption. This report summarizes the data and observations made from the KBS trial through July 24, 2018. Once data is received back from UPREC and the processing and quality tests, another article will be released with further information.



Organic Oat's are the number one produced organic crop in the United Sates. Around 3.6% of all oats grown in the United States are organic.

Figure 1. Harvesting oat plots at the Kellogg Biological Station

Key Agronomic Practices for Organic Oats

- Oats can be the first crops planted in the spring. They will germinate when soil reaches 38 degrees F.
- 2. Planting depth for oats should be approximately 1"
- 3. Planting as early as possible is important. Since oats are a fast growing crop, and can grow during cool weather, they have a better ability to outcompete weeds compared to other spring planted cereal crops.





MICHIGAN STATE



Summary Key to agronomic and brewing performance is variety ·Ultimate MI barley production varieties not yet found available grain quality data Huge untapped opportunities in wheat, rye, and oats Measure Plump and Protein Understand Protein dry-basis and as-is

·Get Grain In the Ground: Plump and Protein analysis missing from •Wheat, rye, and oat variety selection brewing specific cutting-edge



Special Thank You to All of the Expert **Researchers and Financers for Helping** to Improve Agronomic Economies in MI!